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# TEST REPORT

SHEET 1 OF 8 ORT NO. : RP-1617-063352

NAME & ADDRESS OF THE CUSTOMER	TEST REPO
SAMCON INDUSTRIAL CONTROLS	<b>DATE:</b> 30/0
PVT. LTD.	CUSTOME
DIOT No 20 22 8 22	N
PLOT No. : 20, 22 & 23,	DATE OF

PLOT No.: 20, 22 & 23, SURVEY No.: 165 A/2 & 3, 01 OSWAL INDUSTRIAL ESTATE, NH3, VILLAGE ASANGAON, TAL. SHAHAPUR, DIST. THANE – 421 601

SAMPLE	DESCRIPTION

### REPRESENTATIVE SAMPLE OF LV PCC PANEL

Rated voltage :  $415 \text{ V} \pm 10\%$ Rated current (Incoming) : 3800 ARated frequency : 50 HzNo. of Phases : TPN Quantity (tested) : 1 No.

Further details as per sheet 2 to 5 of 8

DATE: 30/03/2017		
CUSTOMER REF. No.	DATED	
Nil	07/03/2017	
DATE OF SAMPLE RECEIPT	DATE OF TESTING	
07/03/2017	22/03/2017 to 30/03/2017	

### SAMPLE IDENTIFICATION

ERDA Sample code No.: ERDA-00187177

Type designation : SAMSET Serial no. : SIC/STC/16/01

## Manufacturer's name :

M/s. Samcon Industrial Controls Pvt. Ltd.,

Thane

#### Drawing no.:

i) SIC/STC/16-01 (Rev. 00) [Sheet 1 of 15],
 ii) SIC/STC/16-01 (Rev. 00) [Sheet 3 of 15],
 iii) SIC/STC/16-01 (Rev. 00) [Sheet 4 of 15],
 iv) SIC/STC/16-01 (Rev. 00) [Sheet 5 of 15] (Total 4 sheets)

TEST SPECIFICATIONS

# **TEST DETAILS**

Resistance to corrosion (Cl. no. 10.2.2)
 IEC 61439-1: 2011 &

IEC 61439-2: 2011

ENCLOSURE: 1) Photograph No.: 1617-020972/D

2) Oscillogram No. : Nil

Drawing No. : i) SIC/STC/16-01 (Rev. 00) [Sheet 1 of 15],

ii) SIC/STC/16-01 (Rev. 00) [Sheet 3 of 15],
 iii) SIC/STC/16-01 (Rev. 00) [Sheet 4 of 15],
 iv) SIC/STC/16-01 (Rev. 00) [Sheet 5 of 15]

(Total 4 sheets)

TEST WITNESSED BY: 1) Mr. Harishchandra Fegade - DGM - Design and

 Mr. Avinash Deore - Asst. Manager - Production of M/s, Samcon Industrial Controls Pvt. Ltd.

REMARKS: Representative Sample conforms to the requirement of above mentioned test.

However, M. S. Angle does not conform to the requirement of above mentioned test.

PREPARED BY

CHECKED BY

(G. Som)

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## TEST REPORT

	SH	IEET 1 OF 8
NAME & ADDRESS OF THE CUSTOMER SAMCON INDUSTRIAL CONTROLS	TEST REPORT NO.: RP-1 DATE: 30/03/2017	1617-063354
PVT. LTD.	CUSTOMER REF. No.	DATED
PLOT No.: 20, 22 & 23,	Nil	07/03/2017
SURVEY No.: 165 A/2 & 3, 01 OSWAL INDUSTRIAL ESTATE, NH3,	DATE OF SAMPLE RECEIPT	DATE OF TESTING
VILLAGE ASANGAON, TAL. SHAHAPUR, DIST. THANE - 421 601	07/03/2017	27/03/2017 to 28/03/2017
SAMPLE DESCRIPTION	SAMPLE IDENTIFICATION	ON
LV PCC PANEL	ERDA Sample code No. : ERDA-00187176	
Detect college (ATEV : 100)	Type designation : SAMS	SET
Rated voltage : 415 V ± 10%	Serial no.: SIC/STC/16/01	

Rated current (Incoming) : 3800 A Rated frequency : 50 Hz No. of Phases : TPN Quantity (tested) : 1 No.

Further details as per sheet 2 to 5 of 8

Drawing no.:

Thane

Manufacturer's name :

i) SIC/STC/16-01 (Rev. 00) [Sheet 1 of 15], ii) SIC/STC/16-01 (Rev. 00) [Sheet 3 of 15], iii) SIC/STC/16-01 (Rev. 00) [Sheet 4 of 15], iv) SIC/STC/16-01 (Rev. 00) [Sheet 5 of 15] (Total 4 sheets)

M/s. Samcon Industrial Controls Pvt. Ltd.,

#### **TEST DETAILS**

1.0 Mechanical operation (Cl.no.10.13)

# TEST SPECIFICATIONS

IEC 61439-1: 2011 & IEC 61439-2: 2011

ENCLOSURE: 1) Photograph No.: 1617-020972/A & C (Total 02 Nos.)

2) Oscillogram No. : Nil

3) Drawing No.

: i) SIC/STC/16-01 (Rev. 00) [Sheet 1 of 15],

ii) SIC/STC/16-01 (Rev. 00) [Sheet 3 of 15], iii) SIC/STC/16-01 (Rev. 00) [Sheet 4 of 15], iv) SIC/STC/16-01 (Rev. 00) [Sheet 5 of 15]

(Total 4 sheets)

TEST WITNESSED BY: 1) Mr. Harishchandra Fegade - DGM - Design and

2) Mr. Avinash Deore - Asst. Manager Production of M/s. Samcon Industrial Controls Pvt. Ltd.

REMARKS: Sample conforms to the requirement of the standard for the verification of mechanical operation test.

PREPARED BY

(G. Som) APPROVED BY

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# TEST REPORT

SHEET 1 OF 7

NAME & ADDRESS OF THE CUSTOMER SAMCON INDUSTRIAL CONTROLS PVT. LTD.	TEST REPORT NO.: RP-1617-063349 DATE: 30/03/2017		
	CUSTOMER REF. No.	DATED	
PLOT No.: 20, 22 & 23, SURVEY No.: 165 A/2 & 3, 01 OSWAL INDUSTRIAL ESTATE, NH3, VILLAGE ASANGAON, TAL. SHAHAPUR, DIST. THANE – 421 601	Nil	07/03/2017	
	DATE OF SAMPLE RECEIPT	DATE OF TESTING	
	07/03/2017	22/03/2017	

### SAMPLE DESCRIPTION

#### LV PCC PANEL

: 415 V ± 10% Rated voltage

Rated current (Incoming) : 3800 A Rated frequency : 50 Hz

No. of Phases : TPN Quantity (tested) : 1 No.

Further details as per sheet 2 to 5 of 7

### SAMPLE IDENTIFICATION

ERDA Sample code No.: ERDA-00187176

Type designation: SAMSET Serial no.: SIC/STC/16/01

Manufacturer's name :

M/s. Samcon Industrial Controls Pvt. Ltd.,

Thane

#### Drawing no. :

i) SIC/STC/16-01 (Rev. 00) [Sheet 1 of 15],

ii) SIC/STC/16-01 (Rev. 00) [Sheet 3 of 15],

iii) SIC/STC/16-01 (Rev. 00) [Sheet 4 of 15],

iv) SIC/STC/16-01 (Rev. 00) [Sheet 5 of 15] (Total 4 sheets)

## **TEST DETAILS**

# 1) Lifting (Cl. no. 10.2.5)

## TEST SPECIFICATIONS

IEC 61439-1: 2011 & IEC 61439-2: 2011

ENCLOSURE: 1) Photograph No.: 1617-020972/B & C (Total 02 Nos.)

Oscillogram No. : Nil

3) Drawing No.

: i) SIC/STC/16-01 (Rev. 00) [Sheet 1 of 15],

ii) SIC/STC/16-01 (Rev. 00) [Sheet 3 of 15],

iii) SIC/STC/16-01 (Rev. 00) [Sheet 4 of 15], iv) SIC/STC/16-01 (Rev. 00) [Sheet 5 of 15]

(Total 4 sheets)

TEST WITNESSED BY: 1) Mr. Harishchandra Fegade - DGM - Design and

2) Mr. Avinash Deore - Asst. Manager Production of M/s. Samcon Industrial Controls Pvt. Ltd.

REMARKS: Sample conforms to the requirement of the standard for the lifting test.

PREPARED BY

**CHECKED BY** 

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NAME & ADDRESS OF THE CUSTOMER



# TEST REPORT

SH	HEET	1	OF	8

SAMCON INDUSTRIAL CONTROLS PVT. LTD.		DATE: 30/03/2017		
		CUSTOMER REF. No.	DATED	
PLOT No. : 20, 22 & 23,	DIOT No. + 20, 22 8 22		07/03/2017	
SURVEY No.: 165 A/2 & 3, 01 OSWAL INDUSTRIAL ESTATE, NH3, VILLAGE ASANGAON, TAL. SHAHAPUR, DIST. THANE – 421 601		DATE OF SAMPLE DATE OF RECEIPT TESTING		
		07/03/2017	25/03/2017	
SAMPLE DESCRIPTION		SAMPLE IDENTIFICATION	N	
LV PCC PANEL		ERDA Sample code No. : ERDA-00187176 Type designation : SAMSET		
Rated voltage	: 415 V ± 10%	Serial no. : SIC/STC/16/01 Manufacturer's name :		
Rated current (Incoming) : 3800 A		M/s. Samcon Industrial Controls Pvt. Ltd.,		
Rated frequency	: 50 Hz	Thane		
No. of Phases	: TPN	Drawing no.: i) SIC/STC/16-01 (Rev. 00) [Sheet 1		
Quantity (tested) : 1 No.		ii) SIC/STC/16-01 (Rev. 00) [Sheet 3 of 15], iii) SIC/STC/16-01 (Rev. 00) [Sheet 4 of 15],		
Further details as per sheet 2 to 5 of 8		iv) SIC/STC/16-01 (Rev. 0) (Total 4 sheets)		

# TEST DETAILS

Mechanical Impact (IK 10)

### TEST SPECIFICATION

As per customer's requirement & test procedure followed as per

TEST REPORT NO.: RP-1617-063351

IEC 61439-1: 2011 & IEC 61439-2: 2011

ENCLOSURE: 1) Photograph No.: 1617-020972/A & C (Total 02 Nos.)

2) Oscillogram No. : Nil

3) Drawing No.

i) SIC/STC/16-01 (Rev. 00) [Sheet 1 of 15],
 ii) SIC/STC/16-01 (Rev. 00) [Sheet 3 of 15],

iii) SIC/STC/16-01 (Rev. 00) [Sheet 4 of 15],
iv) SIC/STC/16-01 (Rev. 00) [Sheet 5 of 15]

(Total 4 sheets)

NOTE: Evaluation criteria after the mechanical impact test was specified by the customer.

TEST WITNESSED BY: 1) Mr. Harishchandra Fegade - DGM - Design and

2) Mr. Avinash Deore – Asst. Manager Production of M/s. Samcon Industrial Controls Pvt. Ltd.

REMARKS: Sample conforms to the requirements of the customer for the test carried out.

PREPARED BY

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(G. Som) APPROVED BY

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# **TEST REPORT**

SHEET 1 OF 7

NAME & ADDRESS OF THE CUSTOMER  SAMCON INDUSTRIAL CONTROLS  PVT. LTD.  PLOT No.: 20, 22 & 23,  SURVEY No.: 165 A/2 & 3, 01  OSWAL INDUSTRIAL ESTATE, NH3,  VILLAGE ASANGAON, TAL. SHAHAPUR,  DIST. THANE - 421 601		TEST REPORT NO.: RP-1617-063350 DATE: 30/03/2017	
		CUSTOMER REF. No.	DATED
		Nil	07/03/2017
		DATE OF SAMPLE RECEIPT	DATE OF TESTING
		07/03/2017	25/03/2017
SAMPLE DESCRIPTION		SAMPLE IDENTIFICATION	
LV PCC PANEL		ERDA Sample code No. : ERDA-00187176	
	Control and the control and th	Type designation : SAMSET	
Rated voltage	Rated voltage : 415 V ± 10%		1
Rated current (Incoming)	: 3800 A	Serial no. : SIC/STC/16/01 Manufacturer's name :	
Rated frequency : 50 Hz  No. of Phases : TPN  Quantity (tested) : 1 No.  Further details as per sheet 2 to 5 of 7		M/s. Samcon Industrial Controls Pvt. Ltd., Thane  Drawing no.: i) SIC/STC/16-01 (Rev. 00) [Sheet 1 of 15], ii) SIC/STC/16-01 (Rev. 00) [Sheet 3 of 15],	

**TEST DETAILS** 

1) Marking (Cl. no. 10.2.7)

**TEST SPECIFICATIONS** 

iii) SIC/STC/16-01 (Rev. 00) [Sheet 4 of 15], iv) SIC/STC/16-01 (Rev. 00) [Sheet 5 of 15]

> IEC 61439-1: 2011 & IEC 61439-2: 2011

ENCLOSURE: 1) Photograph No. : 1617-020972/A & C (Total 02 Nos.)

2) Oscillogram No. : Nil

: i) SIC/STC/16-01 (Rev. 00) [Sheet 1 of 15], 3) Drawing No.

ii) SIC/STC/16-01 (Rev. 00) [Sheet 3 of 15], iii) SIC/STC/16-01 (Rev. 00) [Sheet 4 of 15], iv) SIC/STC/16-01 (Rev. 00) [Sheet 5 of 15]

(Total 4 sheets)

(Total 4 sheets)

TEST WITNESSED BY: 1) Mr. Harlshchandra Fegade - DGM - Design and

2) Mr. Avinash Deore - Asst. Manager Production of M/s. Samcon Industrial Controls Pvt. Ltd.

TEST RESULT: As per attached sheet.

Nako PREPARED BY

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# TEST REPORT

SHEET 1 OF 7

NAME & ADDRESS OF THE CUSTOMER SAMCON INDUSTRIAL CONTROLS PVT. LTD.		TEST REPORT NO.: RP-1617-063353 DATE: 30/03/2017		
		CUSTOMER REF. No.	DATED	
PLOT No ::30 23 8 23		Nil	07/03/2017	
PLOT No.: '20, 22 & 23, SURVEY No.: 165 A/2 & 3, 01 OSWAL INDUSTRIAL ESTATE, NH3, VILLAGE ASANGAON, TAL. SHAHAPUR, DIST. THANE – 421 601		DATE OF SAMPLE RECEIPT	DATE OF TESTING	
		07/03/2017	26/03/2017	
SAMPLE DESCRIPTION		SAMPLE IDENTIFICATION		
LV PCC PANEL	LV PCC PANEL		ERDA Sample code No. : ERDA-00187176	
Rated voltage	: 415 V + 10%	Type designation : SAMS	ET	
3		Serial no.: SIC/STC/16/01		
Rated current (Incoming)	: 3800 A	Manufacturer's name : M/s. Samcon Industrial Controls Pvt. Ltd.,		
Rated frequency	: 50 Hz			
No. of Phases : TPN  Quantity (tested) : 1 No.  Further details as per sheet 2 to 5 of 7		Thane  Drawing no.: i) SIC/STC/16-01 (Rev. 00) [Sheet 1 of 15], ii) SIC/STC/16-01 (Rev. 00) [Sheet 3 of 15], iii) SIC/STC/16-01 (Rev. 00) [Sheet 4 of 15] iv) SIC/STC/16-01 (Rev. 00) [Sheet 5 of 15]		

TEST DETAILS

 Verification of clearances and creepage distances (Cl. No. 10.4) TEST SPECIFICATIONS

IEC 61439-1 : 2011 & IEC 61439-2 : 2011

ENCLOSURE: 1) Photograph No.: 1617-020972/A & C (Total 02 Nos.)

2) Oscillogram No. : Nil

Drawing No. : i) SIC/STC/16-01 (Rev. 00) [Sheet 1 of 15],

ii) SIC/STC/16-01 (Rev. 00) [Sheet 3 of 15], iii) SIC/STC/16-01 (Rev. 00) [Sheet 4 of 15], iv) SIC/STC/16-01 (Rev. 00) [Sheet 5 of 15]

(Total 4 sheets)

(Total 4 sheets)

TEST WITNESSED BY: 1) Mr. Harishchandra Fegade - DGM - Design and

 Mr. Avinash Deore – Asst. Manager Production of M/s. Samcon Industrial Controls Pvt. Ltd.

**REMARKS**: Sample **conforms** to the requirement of the standard for the verification of clearances and creepage distances test.

PREPARED BY

CHECKED BY

(G. Som) APPROVED BY

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# TEST REPORT

SH	EE	Т 1	OF	7

NAME & ADDRESS OF THE CUSTOMER SAMCON INDUSTRIAL CONTROLS PVT. LTD.  PLOT No.: 20, 22 & 23, SURVEY No.: 165 A/2 & 3, 01 OSWAL INDUSTRIAL ESTATE, NH3, VILLAGE ASANGAON, TAL. SHAHAPUR, DIST. THANE - 421 601	TEST REPORT NO.: RP-1617-063348 DATE: 30/03/2017		
	CUSTOMER REF. No.	DATED	
	Nil	07/03/2017	
	DATE OF SAMPLE RECEIPT	DATE OF TESTING	
	07/03/2017	25/03/2017	
SAMPLE DESCRIPTION	SAMPLE IDENTIFICATION  ERDA Sample code No.: ERDA-00187176		
LV DCC DANEL			

#### LV PCC PANEL

: 415 V ± 10% Rated voltage Rated current (Incoming) : 3800 A

: 50 Hz Rated frequency : TPN No. of Phases Quantity (tested) : 1 No. Further details as per sheet 2 to 5 of 7 Type designation: SAMSET Serial no.: SIC/STC/16/01

# Manufacturer's name :

M/s. Samcon Industrial Controls Pvt. Ltd., Thane

#### Drawing no.:

 SIC/STC/16-01 (Rev. 00) [Sheet 1 of 15], ii) SIC/STC/16-01 (Rev. 00) [Sheet 3 of 15], iii) SIC/STC/16-01 (Rev. 00) [Sheet 4 of 15], iv) SIC/STC/16-01 (Rev. 00) [Sheet 5 of 15] (Total 4 sheets)

## **TEST DETAILS**

 Effective earth continuity between the exposed conductive parts of the assembly and the protective circuit

### TEST SPECIFICATION

As per customer's requirement & test procedure followed as per

IEC 61439-1: 2011 & IEC 61439-2: 2011

ENCLOSURE: 1) Photograph No.: 1617-020972/A & C (Total 02 Nos.)

2) Oscillogram No. : Nil

3) Drawing No.

: i) SIC/STC/16-01 (Rev. 00) [Sheet 1 of 15], ii) SIC/STC/16-01 (Rev. 00) [Sheet 3 of 15],

iii) SIC/STC/16-01 (Rev. 00) [Sheet 4 of 15],

iv) SIC/STC/16-01 (Rev. 00) [Sheet 5 of 15] (Total 4 sheets)

NOTE: Only the test asked for by the customer has been carried out.

TEST WITNESSED BY: 1) Mr. Harishchandra Fegade - DGM - Design and Mr. Avinash Deore – Asst. Manager Production

of M/s. Samcon Industrial Controls Pvt. Ltd.

REMARKS: Sample conforms to the requirements of the customer for the test carried out.

**CHECKED BY** 

(G. Som) APPROVED BY

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# TEST REPORT

SHEET 1 OF 20

NAME & ADDRESS OF THE CUSTOMER  SAMCON INDUSTRIAL CONTROLS  PVT. LTD.  PLOT No.: 20, 22 & 23,  SURVEY No.: 165 A/2 & 3, 01  OSWAL INDUSTRIAL ESTATE, NH3,  VILLAGE ASANGAON, TAL. SHAHAPUR,  DIST. THANE - 421 601		TEST REPORT NO.: RP-1617-063347 DATE: 30/03/2017		
		CUSTOMER REF. No.	DATED	
		Nil	07/03/2017	
		DATE OF SAMPLE RECEIPT	DATE OF TESTING	
		07/03/2017	27/03/2017	
SAMPLE DESCRIPTION	TO THE RESIDENCE OF THE PARTY O		ON	
LV PCC PANEL		ERDA Sample code No. : Type designation : SAMS		
Rated voltage : 415 V ± 10%		Serial no. : SIC/STC/16/01		
Rated current (Incoming)	Rated current (Incoming) : 3800 A		Manufacturer's name :	
Rated frequency : 50 Hz		M/s. Samcon Industrial Controls Pvt. Ltd.,		
No. of Phases	: TPN	Thane		
Quantity (tested)	: 1 No.	Drawing no. :		
Further details as per sheet 2 to 5 of 20		<ul><li>i) SIC/STC/16-01 (Rev. 00</li><li>ii) SIC/STC/16-01 (Rev. 00</li><li>iii) SIC/STC/16-01 (Rev. 0</li></ul>	) [Sheet 3 of 15],	

**TEST DETAILS** 

**TEST SPECIFICATIONS** 

iv) SIC/STC/16-01 (Rev. 00) [Sheet 5 of 15]

IEC 61439-1: 2011 & IEC 61439-2: 2011

ENCLOSURE: 1) Photograph No. : 1617-020972/A & C (Total 02 Nos.)

2) Oscillogram No. : 020972/01 & 10, 020972/11 & 20, 020972/21 & 30 020972/31 & 40, 020972/41 & 50, 020972/51 & 60, 020972/61 & 70, 020972/71 & 80, 020972/81 & 90, 020972/91 & 100, 020972/101 & 110 (Total 22 Nos.)

3) Drawing No.

1) Dielectric properties (Cl. No. 10.9)

: i) SIC/STC/16-01 (Rev. 00) [Sheet 1 of 15], ii) SIC/STC/16-01 (Rev. 00) [Sheet 3 of 15], iii) SIC/STC/16-01 (Rev. 00) [Sheet 4 of 15], iv) SIC/STC/16-01 (Rev. 00) [Sheet 5 of 15]

(Total 4 sheets)

(Total 4 sheets)

TEST WITNESSED BY: 1) Mr. Harishchandra Fegade - DGM - Design and 2) Mr. Avinash Deore - Asst. Manager Production

of M/s. Samcon Industrial Controls Pvt. Ltd.

REMARKS: Sample conforms to the requirement of the standard for the dielectric properties test.

Nath PREPARED BY

CHECKED BY

(G. Som) APPROVED BY

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# TEST REPORT

SH	FFT	1 OF	8
27.1	the fac I	4 01	

NAME & ADDRESS OF THE CUSTOMER	TEST REPORT NO.: RP-1617-063354 DATE: 30/03/2017		
SAMCON INDUSTRIAL CONTROLS PVT. LTD.	CUSTOMER REF. No.	DATED	
PLOT No.: 20, 22 & 23,	Nil	07/03/2017	
SURVEY No.: 165 A/2 & 3, 01 OSWAL INDUSTRIAL ESTATE, NH3,	DATE OF SAMPLE RECEIPT	DATE OF TESTING	
VILLAGE ASANGAON, TAL. SHAHAPUR, DIST. THANE - 421 601	07/03/2017	27/03/2017 to 28/03/2017	
SAMPLE DESCRIPTION	SAMPLE IDENTIFICATION	ON	
LV PCC PANEL	ERDA Sample code No.	: ERDA-00187176	
e	Type designation : SAMS	SET	
Rated voltage : 415 V $\pm$ 10%	Serial no. : SIC/STC/16/0	01	

 Rated voltage
 : 415 ∨ ± 10%

 Rated current (Incoming)
 : 3800 A

 Rated frequency
 : 50 Hz

No. of Phases : TPN
Quantity (tested) : 1 No.
Further details as per sheet 2 to 5 of 8

Manufacturer's name : M/s. Samcon Industrial Controls Pvt. Ltd., Thane

Drawing no.:
i) SIC/STC/16-01 (Rev. 00) [Sheet 1 of 15],
ii) SIC/STC/16-01 (Rev. 00) [Sheet 3 of 15],
iii) SIC/STC/16-01 (Rev. 00) [Sheet 4 of 15],
iv) SIC/STC/16-01 (Rev. 00) [Sheet 5 of 15]
(Total 4 sheets)

### **TEST DETAILS**

**TEST SPECIFICATIONS** 

1.0 Mechanical operation (Cl.no.10.13) IEC 61439-1 : 2011 & IEC 61439-2 : 2011

ENCLOSURE: 1) Photograph No. : 1617-020972/A & C (Total 02 Nos.)

2) Oscillogram No. : Nil

Drawing No. : i) SIC/STC/16-01 (Rev. 00) [Sheet 1 of 15],

ii) SIC/STC/16-01 (Rev. 00) [Sheet 3 of 15],
 iii) SIC/STC/16-01 (Rev. 00) [Sheet 4 of 15],
 iv) SIC/STC/16-01 (Rev. 00) [Sheet 5 of 15]

(Total 4 sheets)

TEST WITNESSED BY: 1) Mr. Harishchandra Fegade - DGM - Design and 2) Mr. Avinash Deore - Asst. Manager Production of M/s. Samcon Industrial Controls Pvt. Ltd.

REMARKS: Sample conforms to the requirement of the standard for the verification of mechanical operation test.

PREPARED BY

**CHECKED BY** 

(G. Som) APPROVED BY

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# TEST REPORT

		SHEET LOF 20
TEST	DEPORT NO	· RP-1617-063356

CUEET 1 OF 20

NAME & ADDRESS OF THE CUSTOMER	TEST REPORT NO.: RP-1617-063356 DATE: 30/03/2017		
SAMCON INDUSTRIAL CONTROLS PVT. LTD.	CUSTOMER REF. No.	DATED	
	Nil	07/03/2017	
PLOT No. : 20, 22 & 23, SURVEY No. : 165 A/2 & 3, 01	DATE OF SAMPLE RECEIPT	DATE OF TESTING	
OSWAL INDUSTRIAL ESTATE, NH3, VILLAGE ASANGAON, TAL. SHAHAPUR, DIST. THANE - 421 601	07/03/2017	15/03/2017 to 30/03/2017	
SAMPLE DESCRIPTION  LV PCC PANEL	SAMPLE IDENTIFICATION ERDA Sample code No.		
EV FOO FAMEL	Type designation : SAM	SET	

Rated voltage : 415 V ± 10% Rated current (Incoming) : 3800 A : 50 Hz Rated frequency : TPN No. of Phases : 1 No. Quantity (tested) Further details as per sheet 2 to 5 of 20

Serial no.: SIC/STC/16/01

Manufacturer's name:

M/s. Samcon Industrial Controls Pvt. Ltd., Thane

Drawing no. :

i) As per INDEX PAGE drawing no. SIC/STC/16-01 (Sheet 2 of 15) (Rev. 00)

[Total 15 Sheets]

TEST SPECIFICATIONS TEST DETAILS

IEC 61439-1: 2011 & 1) Verification of temperature-rise IEC 61439-2: 2011 (Cl.no.10.10)

ENCLOSURE: 1) Photograph No. : 1617-020972/A & C (Total 02 Nos.)

2) Oscillogram No. : Nil

: i) As per INDEX PAGE drawing no. SIC/STC/16-01 3) Drawing No. (Sheet 2 of 15) (Rev. 00) [Total 15 Sheets]

NOTE: During the temperature-rise test, the cooling fans were provided near bottom terminals & top terminals of 4000A ACB and heat sink provided as per drawing no. : SIC/STC/16-01 (Rev. 00) [Sheet no. 6 of 15].

TEST WITNESSED BY: 1) Mr. Harishchandra Fegade - DGM - Design and 2) Mr. Avinash Deore - Asst. Manager Production of M/s. Samcon Industrial Controls Pvt. Ltd.

REMARKS: Sample conforms to the requirement of the standard for the verification of temperature-rise tests.

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CHECKED BY

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# TEST REPORT

SHEET 1 OF 7 TECT DEPORT NO . PR-1617-063357

NAME & ADDRESS OF THE COSTOMER	DATE: 30/03/2017		
SAMCON INDUSTRIAL CONTROLS PVT. LTD.	CUSTOMER REF. No.	DATED	
and the second of the second o	Nil	07/03/2017	
PLOT No.: 20, 22 & 23, SURVEY No.: 165 A/2 & 3, 01 OSWAL INDUSTRIAL ESTATE, NH3, VILLAGE ASANGAON, TAL. SHAHAPUR, DIST. THANE – 421 601	DATE OF SAMPLE RECEIPT	DATE OF TESTING	
	07/03/2017	19/03/2017 to 30/03/2017	

# SAMPLE DESCRIPTION

#### LV PCC PANEL

: 415 V ± 10% Rated voltage Rated current (Incoming) : 3800 A Rated frequency : 50 Hz No. of Phases : TPN Quantity (tested) : 1 No.

THE S APPRECE OF THE CUCTOMER

Further details as per sheet 2 to 5 of 7

# SAMPLE IDENTIFICATION

ERDA Sample code No.: ERDA-00187176

Type designation: SAMSET Serial no.: SIC/STC/16/01 Manufacturer's name :

M/s. Samcon Industrial Controls Pvt. Ltd.,

Thane

Drawing no.:

 SIC/STC/16-01 (Rev. 00) [Sheet 1 of 15], ii) SIC/STC/16-01 (Rev. 00) [Sheet 3 of 15], iii) SIC/STC/16-01 (Rev. 00) [Sheet 4 of 15], iv) SIC/STC/16-01 (Rev. 00) [Sheet 5 of 15] (Total 4 sheets)

## TEST DETAILS

1.0 Properties of insulating materials (Cl. no, 10.2.3)

1.1 Verification of thermal stability of enclosures (Cl. no. 10.2.3.1)

**TEST SPECIFICATIONS** IEC 61439-1: 2011 &

IEC 61439-2: 2011

ENCLOSURE: 1) Photograph No.: 1617-020972/E

2) Oscillogram No. : Nil

3) Drawing No.

; i) SIC/STC/16-01 (Rev. 00) [Sheet 1 of 15], ii) SIC/STC/16-01 (Rev. 00) [Sheet 3 of 15], iii) SIC/STC/16-01 (Rev. 00) [Sheet 4 of 15],

iv) SIC/STC/16-01 (Rev. 00) [Sheet 5 of 15]

(Total 4 sheets)

TEST WITNESSED BY: 1) Mr. Harishchandra Fegade - DGM - Design and

Mr. Avinash Deore - Asst, Manager Production of M/s. Samcon Industrial Controls Pvt. Ltd.

REMARKS: Sample conforms to the requirement of standard for the above mentioned

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# TEST REPORT

SHEET 1 OF 6

NAME & ADDRESS OF CUSTOMER	REPORT NO.: RP-1718-003931 DATE: 26.04.2017	
SAMCON INDUSTRIAL CONTROLS PVT. LTD Plot No. 20, 22 & 23, Survey NO 165,	CUSTOMER REF.NO:	DATED: 06.04.2017
A/2 & 3, Oswal Industrial Estate, National Highway No. 3, Village Asangaon,	DATE OF SAMPLE RECEIPT:	DATE OF TESTING:
Tal. Shahapur, Dist. Thane – 421601.	30.03.2017	07.04.2017 to 13.04.2017
SAMPLE DESCRIPTION	SAMPLE IDENTIFICATION	ON

## LOW VOLTAGE-PCC PANEL

Rated Voltage (Un) : 415 V Rated Current (InA) : 4000 A : 50 Hz Rated Frequency(fn) Rated insulation voltage (Ui) : 690 V No. of Phases : TPN + Earth

### Rated short time withstand current & its duration:

- 65 kArms for 1 sec. with an initial peak of 143 kA between phases
- 39 kArms for 1 sec. with an initial peak of 81.9 kA between nearest phase & Neutral

Quantity (Tested): 1 No.

Further details as per sheet No. 3 OF 6

ERDA SAMPLE CODE No.: ERDA-00187176

TYPE DESIGNATION: SAMSET

SR. NO.: SIC/STC/16/01

#### DRAWING NO .:

SIC/STC/16-01 SHEET 1 OF 7 SIC/STC/16-01 SHEET 2 OF 7 SIC/STC/16-01 SHEET 3 OF 7 REV 00 SIC/STC/16-01 SHEET 4 OF 7 REV 00 SIC/STC/16-01 SHEET 5 OF 14 REV 00 SIC/STC/16-01 SHEET 6 OF 7 REV 00 SIC/STC/16-01 SHEET 7 OF 7 REV 00 SIC/FS/01-210W SHEET- 1 REV 0 SIC/CS/01 SHEET -02 REV 0 SIC/FS-02/210T SHEET- 3 REV 0 SIC/FS/02-410T SHEET- 4 REV 0 SIC/BBS/01 SHEET 5 REV 00

### TEST DETAILS

Short circuit withstand Strength test (Cl. No. 10.11.5.3.3 & Cl. 10.11.5.3.5)

### **TEST SPECIFICATIONS**

As per customer's requirement, test procedure followed as per IEC 61439-1:2011 & IEC 61439-2:2011

### **ENCLOSURES:**

: Three NUMBER OF OSCILLOGRAM NUMBER OF PHOTOGRAPH : One NUMBER OF TEST CIRCUIT DIAGRAM : Two NUMBER OF DRAWINGS : Twelve

### TEST WITNESSED BY:

Mr. Harishchandra Fegade (DGM-Design, Samcon Industrial Controls Pvt. Ltd) Mr. Avinash Deore (Asst. Manager-Production, Samcon Industrial Controls Pvt. Ltd)

REMARKS: The sample conforms to the requirements of short circuit withstand strength test as specified by the customer.



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(YASHINKHAN I. PATHAN) APPROVED BY

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# TEST REPORT

SHEET 1 OF 5

		~ , ,
NAME & ADDRESS OF CUSTOMER	REPORT NO.: RP-1718-0 DATE: 26.04.2017	03932
SAMCON INDUSTRIAL CONTROLS PVT. LTD Plot No. 20, 22 & 23, Survey NO 165,	CUSTOMER REF.NO:	DATED: 06.04.2017
A/2 & 3, Oswal Industrial Estate, National Highway No. 3, Village Asangaon,	DATE OF SAMPLE RECEIPT:	DATE OF TESTING:
Tal. Shahapur, Dist. Thane - 421601.	30.03.2017	10.04.2017 to 13.04.2017

#### SAMPLE DESCRIPTION

#### LOW VOLTAGE-PCC PANEL

Rated Voltage (Un) : 415 V Rated Current (InA) : 4000 A : 50 Hz Rated Frequency(fn) Rated insulation voltage (UI) : 690 V No. of Phases : TPN + Earth

# Rated Conditional Short Circuit current:

39 kArms @ 240Vrms, Power factor = 0.25 between nearest phase & Protective conductor

Quantity (Tested): 1 No.

Further details as per sheet No. 3 OF 5

#### SAMPLE IDENTIFICATION

**ERDA SAMPLE CODE No.:** 

ERDA-00187176

TYPE DESIGNATION: SAMSET

SR. NO.: SIC/STC/16/01

## DRAWING NO.:

SIC/STC/16-01 SHEET 1 OF 6 SIC/STC/16-01 SHEET 2 OF 6 SIC/STC/16-01 SHEET 3 OF 6 REV 00 SIC/STC/16-01 SHEET 4 OF 6 REV 00 SIC/STC/16-01 SHEET 5 OF 6 REV 00 SIC/STC/16-01 SHEET 6 OF 6 REV 00 SIC/FS/01-210W SHEET- 1 REV 0 SIC/CS/01 SHEET -02 REV 0 SIC/FS-02/210T SHEET- 3 REV 0 SIC/FS/02-410T SHEET- 4 REV 0 SIC/BBS/01 SHEET 5 REV 00

IEC 61439-1:2011 & IEC 61439-2:2011

TEST SPECIFICATIONS

# TEST DETAILS

Short circuit withstand strength test of the protective circuit (Cl. No. 10.5.3.5)

#### **ENCLOSURES:**

NUMBER OF OSCILLOGRAM : Three NUMBER OF PHOTOGRAPH : One NUMBER OF TEST CIRCUIT DIAGRAM : One : Eleven NUMBER OF DRAWINGS

### **TEST WITNESSED BY:**

Mr. Harishchandra Fegade (DGM-Design, Samcon Industrial Controls Pvt. Ltd) Mr. Avinash Deore (Asst. Manager-Production, Samcon Industrial Controls Pvt. Ltd)

REMARKS: The sample conforms to the requirements of short circuit withstand strength test of the protective circuit as per standard.

(a) PREPARED BY

### CHECKED BY

BAR

(YASHINKHAN I, PATHAN) APPROVED BY

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# TEST REPORT

SHEET 1 OF 7

NAME & ADDRESS OF CUSTOMER	REPORT NO.: RP-1718-007226 DATE: 15.05.2017	
SAMCON INDUSTRIAL CONTROLS PVT. LTD Plot No. 20, 22 & 23, Survey NO 165,	CUSTOMER REF.NO:	DATED: 13.04.2017
A/2 & 3, Oswal Industrial Estate, National Highway No. 3, Village Asangaon,	DATE OF SAMPLE RECEIPT:	DATE OF TESTING:
Tal. Shahapur, Dist. Thane - 421601.	14.04.2017	14.04.2017

### SAMPLE DESCRIPTION

#### LOW VOLTAGE- PCC PANEL

Rated Voltage(Un) : 415 V Rated Normal Current (InA): 4000 A Rated Frequency(fn) : 50 Hz Rated insulation voltage (Ui): 690 V No. of Phases : TPN +Earth Extendable/Non-extendable : Extendable

## Rated Conditional Short Circuit current (Icc):

Three Phase: 65 kArms @ 415V Single Phase: 39 kArms @ 240V

Quantity (Tested): 1 No.

Further details as per Sheet No. 3 OF 7

# SAMPLE IDENTIFICATION

ERDA SAMPLE CODE NO.: ERDA-0193755

TYPE DESIGNATION: SAMSET

SR. NO.: SIC/STC/16/01

### DRAWING NO .:

SIC/STC/16-01 SHEET 1 OF 6 SIC/STC/16-01 SHEET 2 OF 6 SIC/STC/16-01 SHEET 3 OF 6 REV 00 SIC/STC/16-01 SHEET 4 OF 6 REV 00 SIC/STC/16-01 SHEET 5 OF 6 REV 00 SIC/STC/16-01 SHEET 6 OF 6 REV 00 SIC/FS/01-210W SHEET- 1 REV 0 SIC/CS/01 SHEET -02 REV 0 SIC/FS-02/210T SHEET- 3 REV 0 SIC/FS/02-410T SHEET- 4 REV 0 SIC/BBS/01 SHEET 5 REV 0

**TEST SPECIFICATIONS** 

As per customer's requirement, test procedure followed as per

IEC 61439-1:2011 & IEC 61439-2:2011

### **TEST DETAILS**

Short circuit withstand Strength test (Conditional short circuit current test) (Cl. No. 10.11.5.4 a)

# **ENCLOSURES:**

NUMBER OF OSCILLOGRAM : Six NUMBER OF PHOTOGRAPH : One NUMBER OF TEST CIRCUIT DIAGRAM : Two NUMBER OF DRAWINGS : Eleven

### TEST WITNESSED BY:

Mr. Harishchandra Fegade (DGM-Design, Samcon Industrial Controls Pvt. Ltd) Mr. Avinash Deore (Asst. Manager-Production, Samcon Industrial Controls Pvt. Ltd)

**REMARKS:** The sample **conforms** to the requirements of short circuit withstand strength (Conditional short circuit current test) as specified by the customer.



for! **CHECKED BY**  YASHINKHAN I. PATHAN) APPROVED BY

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REPORT NO.: RP-1718-003933

SHEET 3 OF 16

DATE: 26.04.2017

# TECHNICAL SPECIFICATIONS ASSIGNED BY CUSTOMER

: SAMCON INDUSTRIAL CONTROLS PVT. Name of manufacturer

LTD

2. Equipment : LOW VOLTAGE- PCC PANEL

3. Standard reference : As per customer's requirement,

test procedure followed as per

IEC 61439-1:2011 & IEC 61439-2:2011

 Rated voltage (Un) : 415 V Rated Normal current (InA) : 4000 A 6. Type Designation : SAMSET 7. Rated insulation voltage (UI) : 690 V

Rated frequency (fn) : 50Hz. 9. No. of Phases : TPN + Earth

10. Rated short time withstand current & its duration (Icw):

Three phase: 65 kA for 1 sec with an initial peak of 143 kA.

Single phase: 39 kArms for 1 sec. with an initial peak of 81.9 kA between nearest

phase and Neutral

Size of Main Horizontal busbars with incoming 4000A ACB:

(4 x 150mm x 10mm aluminium busbars per phase)

(2 x 150mm x 10mm aluminium busbars for neutral)

Size of Vertical dropper busbar

(4 x 80mm x 10mm aluminium busbars per phase)

(2 x 80mm x 10mm aluminium busbars for neutral)

11. Rated Conditional Short Circuit current (Icc): Three Phase : 65 kArms @ 415V

Single Phase: 39 kArms @ 240V

12. Details of 4000A incoming ACB : Withdrawable

> a. Rated Current (In) : 4000 A

> b. Rated Operational Voltage (U<sub>e</sub>) : 690 V Rated Insulation Voltage (Ui) : 1000 V

d. Rated Impulse withstand Voltage (U<sub>imp</sub>) : 12 kVp

e. Frequency : 50/60 Hz. f. Type : NW40 H13P g. Icw : 65 kA for 1 Sec.

h. Ics=Icu : 65kA

i. Name of manufacturer : Schneider Electric

j. No. of poles : 3 k. Category : B

PREPARED BY



CHECKED BY



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SHEET 4 OF 16

: Withdrawable

REPORT NO.: RP-1718-003933

DATE: 26.04.2017

drawabl	: Withdrawal	Details of 2500A Outgoing ACB
uI.	. WILIUI	Details of 2500A Outgoing ACB

a. Rated Current (In) : 2500 A
b. Rated Operational Voltage (Ue) : 690 V
c. Rated Impulse withstand Voltage (Uimp) : 12 kVp
d. Rated Insulation voltage (Ui) : 1000 V
e. Type : NW25H13P

e. Type : NW25H13P

f. Icu=Ics : 65 kA

g. Category : B

h. No. of poles : 3

i. Frequency : 50/60 Hz

j. Name of manufacturer : Schneider Electric

14. Details of 800A Outgoing ACB

a. Rated Current (In) : 800 A
b. Rated Operational Voltage (Ue) : 690 V
c. Rated Insulation voltage (Ui) : 1000 V
d. Rated Impulse withstand Voltage (Uimp) : 12 kVp
e. Type : NW08H13P
f. Frequency : 50/60 Hz

g. Name of manufacturer : Schneider Electric

h. No. of poles : 3
i. Icu=Ics : 65 kA
j. Category : B

15. **Details of 250A Outgoing MCCB** : Fixed
a. Rated Current (In) : 250 A

b. Rated Operational Voltage (Ue) : 690 V c. Rated Insulation voltage (Ui) : 800 V d. Rated Impulse withstand Voltage (Uimp) : 8 kVp

e. Type : NSX250/TMD250 f. Frequency : 50/60 Hz

g. Name of manufacturer : Schneider Electric

h. No. of poles : 3
i. Icu=Ics : 70 kA
j. Category : A

16. **Details of 400A Outgoing MCCB** : Fixed

a. Rated Current (In) : 400 A
b. Rated Operational Voltage (Ue) : 690 V
c. Rated Insulation voltage (Ui) : 800 V
d. Rated Impulse withstand Voltage (Uimp) : 8 kVp

e. Type : NSX400/MICROLOGIC-2.0 f. Frequency : 50/60 Hz

g. Name of manufacturer : Schneider Electric

h. No. of poles : 3
i. Icu=Ics : 70 kA
j. Category : A

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REPORT NO.: RP-1718-003933 SHEET 5 OF 16

DATE: 26.04.2017

a. Rated Current (In) : 630 A
b. Rated Operational Voltage (Ue) : 690 V

c. Rated Insulation voltage (Ui) : 800 V
 d. Rated Impulse withstand Voltage (Uimp) : 8 kVp

e. Type : NSX630/MICROLOGIC-2.0

f. Frequency : 50/60 Hz

g. Name of manufacturer : Schneider Electric

h. No. of poles : 3
i. Icu=Ics : 70 kA
j. Category : A

PREPARED BY

GAY?

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NAME AND ADDRESS OF CUSTOMER	TEST REPORT NO.: RP- DATE: 26/04/2017	1718-003918
SAMCON INDUSTRIAL CONTROLS	CUSTOMER REF. NO.	DATED
PVT. LTD.	Letter	17/04/2017
PLOT NO. 20, 22, 23, SURVEY NO. 165 A/2 & 3,	DATE OF SAMPLE RECEIPT	DATE OF TESTING
OSWAL INDUSTRIAL ESTATE, ASANGAON-421 601.	14/04/2017	21/04/2017 to 25/04/2017

# SAMPLE DESCRIPTION

# LV PANEL 4000 A, STC 65kA for 1 Sec

Rating: Rated Voltage: 415±10%, Rated Normal Current: 4000A,

No. of Phase: TP+N, Rated Frequency: 50 Hz, Rated Insulation Level: 690V,

Rated peak withstand current: 143kA

## SAMPLE IDENTIFICATION

## ERDA Sample Code No.:

ERDA-00193755

#### Drg. No.:

a) SIC/STC/16-01 (Sheet 1 of 4) b) SIC/STC/16-01 (Sheet 2 of 4)

c) SIC/STC/16-01 (Rev. 00) (Sheet 3 of 4) d) SIC/STC/16-01 (Rev. 00) (Sheet 4 of 4)

(Total 4 sheets)

Type Designation: SAMSET

Sr. No.: Nil

Manufacturer: M/s. Samcon Industrial

Controls Pvt. Ltd.

### TEST DETAILS

1.0 IP 43 tests

## TEST SPECIFICATION

Cl. No. 10.3 of IEC 61439-1 & 2:2011

Enclosures: i) Photograph No.: 1718-001125/00193755/A & B (Total 2 Nos.)

ii) Drg. No.: a) SIC/STC/16-01 (Sheet 1 of 4)

b) SIC/STC/16-01 (Sheet 2 of 4)

c) SIC/STC/16-01 (Rev. 00) (Sheet 3 of 4)

d) SIC/STC/16-01 (Rev. 00) (Sheet 4 of 4) (Total 4 sheets)

Test witnessed by: i) Mr. Harishchandra D. Fegade (DGM-Design) of

M/s. Samcon Industrial controls Pvt. Ltd., Asangaon.

ii) Mr. Avinash Deore (Asst. Manager-Production) of

M/s. Samcon Industrial Controls Pvt. Ltd., Asangaon.

Note: i) All canopy joints & all top covers joints were sealed with silicon sealant.

ii) Lifting angle & bolts were sealed with silicon sealant.

iii) All corners of ACB covers were sealed with silicon sealant.

iv) Fan was kept in switch OFF condition during IP 43 tests as declared by the customer.

Remarks: Sample conforms to the requirement of IP 43 tests as per the standard.

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# TEST REPORT

SHEET 1 OF 5

NAME AND ADDRESS OF CUSTOMER	REPORT NO.: RP-1718-0. DATE: 09.08.2017	22766
Plot No. 20, 22 & 23, Survey NO 165,	CUSTOMER REF. NO.:	DATED: 29.06.2017
A/2 & 3, Oswal Industrial Estate,	DATE OF SAMPLE RECEIPT:	DATE OF TESTING:
National Highway No. 3, Village Asangaon, Tal. Shahapur, Dist. Thane – 421601.	11.05.2017	19.07.2017 to 20.07.2017

### SAMPLE DESCRIPTION

#### LOW VOLTAGE - PCC PANEL

Rated operational voltage (Ue): 415 V ac : 4000 A Rated Current (InA) Rated Frequency(fn) : 50 Hz Rated insulation voltage (Ui): 690 V No. of Phases : TPN + Earth Extendable/Non-extendable : Extendable Characteristics under arcing: Arcing class C

permissible short-circuit current under arcing conditions (Ip arc): 50 kArms @ 415V permissible arc duration (tarc) : 0.5 sec

Quantity tested: 1 No.

Further details as per sheet No. 3 of 5

### SAMPLE IDENTIFICATION

ERDA SAMPLE CODE NO.: ERDA-0199594

TYPE DESIGNATION: LV-PCC-SAMSET

SR. NO.: SIC/STC/16-01

### DRAWING NO.:

SIC/STC/16-01 SHEET 01 OF 05 SIC/STC/16-01 SHEET 02 OF 05 SIC/ARC/17-01 SHEET 03 OF 05 REV 00 SIC/ARC/17-01 SHEET 04 OF 05 REV 00 SIC/STC/16-01 SHEET 05 OF 05 REV 00 SIC/IAC/FLP1, -SIC/IAC/FLP2, -SIC/IAC/FLP3 SIC/FS-02/210T SHEET- 3 REV 0 SIC/FS/02-410T SHEET- 4 REV 0 SIC/BBS/01 SHEET 5 REV 0

### **TEST DETAILS**

Permissible short-circuit current under arcing conditions ( $I_p$  arc)

[at Left hand side end terminals of main horizontal busbar with Incoming 4000A ACB ]

### TEST SPECIFICATION

As per customer requirement, test procedure followed as per IEC TR 61641 Edition 3.0: 2014

#### ENCLOSURES:

NUMBER OF OSCILLOGRAMS : Four NUMBER OF PHOTOGRAPH : One NUMBER OF TEST CIRCUIT DIAGRAM : One NUMBER OF DRAWINGS : Eleven

TEST WITNESSED BY: Mr. Harishchandra D. Fegade

(DGM-Design, Samcon Industrial Controls Pvt. Ltd)

NOTE: Arc initiation point and Source point declared by the customer.

**REMARKS:** Test Results as per enclosures.

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BU! **CHECKED BY** 

(YASHINKHAN I, PATHAN) APPROVED BY

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REPORT NO.: RP-1718-022766

DATE: 09.08.2017

SHEET 3 OF 5

# TECHNICAL SPECIFICATIONS ASSIGNED BY CUSTOMER

: SAMCON INDUSTRIAL CONTROLS PVT. Name of manufacturer

LTD

: Low Voltage - PCC Panel 2. Equipment

3. Standard reference : As per customer requirement,

> test procedure followed as per IEC TR 61641, Edition 3.0: 2014

: 415 V ac 4. Rated operational voltage (Ue) : 4000 A Rated current (InA)) : 1000 V Rated insulation voltage (Ui) : 50 Hz 7. Rated frequency (fn) : TPN + Earth 8. No. of Phases : SIC/STC/16-01 9. Sr. No. 10. Type Designation

: LV-PCC-SAMSET : Extendable 11. Extendable/Non-extendable 12. Characteristics under arcing conditions : Arcing class C 13. Permissible short-circuit current under : 50 kArms @ 415V

arcing conditions (Ip arc)

14. Permissible arc duration (tarc) : 0.5 sec

: Form 3b, Type 1 15. Form of separation

: IP 43 16. Degree of protection

17. Details of 4000A incoming ACB

: 4000 A a. Rated Current (In) b. Rated Operational Voltage (Ue) : 690 V Rated Insulation Voltage (Ui) : 1000 V d. Rated Impulse withstand Voltage (Uimp): 12 kVp

: 50/60 Hz. e. Frequency : NW40 H13P Type f. : 65 kA for 1 Sec. g. Icw

: 65kA h. Ics=Icu

Name of manufacturer : Schneider Electric i.

: 3 No. of poles : B k. Selectivity Category

; 1 No. 18. Quantity (Tested)

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REPORT NO.: RP-1718-022766 SHEET 5 OF 5

DATE: 09.08.2017

# TEST AT PERMISSIBLE SHORT-CIRCUIT CURRENT UNDER ARCING CONDITIONS (Ip arc):

[At left hand side end terminals of main horizontal busbar with Incoming 4000A ACB]

Test at permissible short-circuit current under arcing conditions was performed on the sample connected to the source as per test circuit diagram no. OLSC/SWG/48 and as per drawing no. SIC/STC/16-01 SHEET 05 OF 05 REV 00. The arc was initiated by using a bare copper ignition wire of 1.5 sq.mm connected at at Left hand side end terminals of main horizontal busbar including Incoming 4000A ACB. Black cloth was used as indicator.

During the first shot, the arc extinguished before the half of the specified arc duration. Therefore, the sample was subjected to a second shot. The arc was initiated by using a bare copper ignition wire of 1.5 sq.mm at the same point as with the first shot.

Test Supply position: Bottom terminals of incoming 4000A ACB using copper braided cable of size 1000mm2 per phase.

Short circuit position: Left hand side end terminals of main horizontal busbar using a bare copper ignition wire of 1.5 sq.mm

The releases of ACB were disabled before the test. NOTE:

Supply voltage was maintained for 0.5 sec. as on request of customer.

Condition of the equipment under test: New

Supply frequency: 50.006 Hz

Oscillogram No.	Let through current (kApeak)	Duration (msecs.)	Joule integral (A <sup>2</sup> s x10 <sup>6</sup> )	Observation during test	
	29.197	41.621	9.904	No shaceasilte	
294/03	42.227	44.629	12.971	No abnormality (1st Shot)	
(0.000 j.000 sc	26.765	44.629	7.651		
	30.802	31.906	9.513	No obnovnality	
294/04	42.571	34.345	13.010	No abnormality	
3807387	26.605	34.345	7.034	(2 <sup>nd</sup> Shot)	

# Assessment of the test:

- 1) Doors and cover did not open.
- 2) No parts of the assembly were ejected.
- 3) No holes were observed in any parts.
- Indicators were not ignited.
- 5) The protective circuit for accessible part of the enclosure was still effective.
- 6) Assembly was capable of confining arc to the defined area where it ignited and there was no propagation of the arc to other areas within the assembly.
- 7) No load close open operation and Withdrawability of Incoming ACB were checked and found satisfactory. All other units were remain fully operable.
- 8) Ignition wire got blown. Flaps were operated.
- After clearing of the fault, Unit withstood dielectric verification test at 1.5Ue for 60 secs.

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